0 89_@ 87 — 🖞 65A -88 — 🛙 85 86 84 76 3- 80 - 90 60- 🕼 59 — 🧭 41-6 42 -66 40-0 60A đ۵ 43 000-78 0 - 47 39 37 79 40 45 41 46A-44 46 75 82 52 δÒ 72-6 114 71-39 51 33 34 I 69 Q 70 0-49 61a-09 - 48 1 53 0 -54 , -55 68 Ĵ 5 3 00 Q. autola 67 58 105 91-96 6 ana ana 62 -118 73-116-0 102 - °O 103 117 -- 100 STOR - 101 25 4 30 28-0 31 32-97 - 27 26 18 0 21 16 R

RipTide 55 SP/AP 55 LBS THRUST 12 VOLT 55 AMPS 48" SHAFT for use with "J" serial numbers
3-year warranty from the date of purchase

2-100-117 ARMATURE ASSEMBLY 12V VARS TXT *40 1 2 *41 140-010 BALL BEARING 3 788-015 RETAINING RING *42 4 2-200-301 HOUSING ASSEMBLY CENTER 3.62 TXT 43 5 421-336 HOUSING -BRUSH END 3.62 TXT 44 2-400-337 PLAIN END HOUSING ASSEMBLY 3.625 6 45 7 144-049 BEARING - FLANGE (SERVICE ONLY) 46 8 880-003 SEAL 46A 9 880-006 SEAL WITH SHIELD 47 BRUSH ASSEMBLY [2.EA] 10 188-036 48 49 11 725-050 **BRUSH RETENTION- PAPER TUBE** 12 738-036 **BRUSH PLATE W/HOLDER** 50 13 975-040 SPRING - TORSION [2.EA] 51 14 337-036 GASKET 52 701-008 O-RING, THRU-BOLT [2.EA] 15 53 701-081 O-RING 16 54 830-007 SCREW-8-32 [2.EA] 17 55 18 830-042 THRU-BOLT 10-32X8.83 [2.EA] 56 990-067 WASHER- STEEL THRUST 19 57 990-070 WASHER - NYLATRON [2.EA] 58 20 21 2097095 MOTOR ASSEMBLY 12V 3.62 48" 59 2097100 MOTOR ASSEMBLY 12V 3.62 60" 60 25 2032021 TUBE- COMPOSITE WHT 48" 60A 2032022 TUBE- COMPOSITE WHT 54" 61 2032025 TUBE- COMPOSITE WHT 60" 61a 1378131 PROPELLER KIT 62 26 2091160 PROPELLER W/WEDGE 2 64 27 2151726 WASHER-5/16 SS 65 28 2198400 ANODE- ZINC 3.25/3.625 LWR U 65A 29 2092600 PIN-DRIVE 66 30 2301545 COLLAR- LATCH PD/AP 67 31 2303434 SCREW- 8-32X5/8 MACH PHCR 68 32 2303112 NUT 8-32 NYLOC SS 69 33 2301937 EXTRUSION- BASE MACHINED 70 34 2303932 MOTOR REST- RIGHT 3-5/8 71 35 2303937 MOTOR REST- LEFT 3-5/8 72 73 36 2332104 SCREW 1/4-20X5/8 SS SELF TAP [4.EA] 37 2771827 DRIVE HOUSING / LATCH HANDLE WHITE 74 2882011 BUSHING/ OUTSHAFT KIT 75 (INCLUDES 39-42) 76 2302010 DRIVE HOUSING OUTPUT SHAFT 77 *39 2065400 WIRE INSULATOR-LGE 1-3/4 [3.EA] 78

2307304 BUSHING- INNER [2.EA] 2307305 BUSHING-OUTER [2.EA] 2304603 O-RING 2307050 MOTOR- DRIVE HOUSING HIGH SPD 2307201 LATCH HANDLE PD/AP 2302750 SPRING- LATCH TORSION PD/AP 2302628 PIN- ROLL 3/16X2 SS 2303405 SCREW - DRIVE HOUSING [6 EA] 2305564 DECAL-STOW/DEPLOY 2305110 PAD-PIVOT SUPT [4.EA] 2305103 PIVOT PAD- NEW MTR'L [2.EA] 2330510 PIN-LATCH PD BASE SS 2330520 PIN-PIVOT PD BASE SS 2013100 NUT-SPEED [4.EA] 2303612 ROD-RELEASE RT/AP S 2322700 SPRING-RELEASE LEVER 2333705 LEVER-RELEASE SS 2300101 RELEASE-KNOB 2301700 SPACER-RELEASE LEVER 2332104 SCREW-1/4-20 X 5/8 SS 2031522 COLLAR- DRIVE (W/INSERT) 2011366 SCREW-COLLAR/NEW KNOB SS 2323104 NUT 2304057 CONTROL BOARD ASSEMBLY- 12V PD 2320208 DUST PLUG 2355403 SHRINK TUBE-3/8 ODX2 2303434 SCREW-8-32 X 5/8 [3.EA] 2090651 LEADWIRE IOGA 44" 2307310 BEAD - FERRITE (CE MODELS ONLY) 2020700 TERMINAL RING [2.EA] 2321310 STRAIN RELIEF- BRACKET PD/AP 2323405 SCREW-1/4-20 X 5/8 SS 2306556 HOUSING- CENTER PD/AP WHIT 2074080 BATTERY GAUGE - 12 VOLT 2316606 DECAL- BATT GAUGE H RT AP 2302935 STRAIN RELIEF-DR. HOUSING 2303944 SIDEPLATE (RIGHT) WHITE 2303949 SIDEPLATE(LEFT) WHITE 2332104 SCREW-1/4-20 X 5/8 SS 2302516 CONTROL BOX WHT 2991285 COIL CORD WSTRAIN RELIEF 48, 54"

79 2256300 TIE WRAP-5" BLACK 80 2224703 INSERT- PLUG WHITE 82 2332102 SCREW-10-24 X 1-3/4 2333101 NUT-HEX 10-24 NYLOC 83 84 2994014 CNTRL BOARD/AP COMPASS ASSEMBLY 2994015 COMPASS BOARD, SOUT HEMISPHERE 2302960 GROMMET-COMPASS [3.EA] 85 86 2300243 CONTROL BOX COVER- RIPTIDE WHITE 2304082 ACTUATOR- SWITCH ON/OFF A/P 87 2303752 SPRING- ACTUATOR PD/AP SS 88 89 2305655 DECAL- COVER 55 pd/ap 2372100 SCREW-8-18 X 5/8 THD CUT [4.EA] 90 2994020 COPILOT TRANSMITTER CASE, COVER, TRANSMITTER 91 92 **KEYPAD** CIRCUIT BOARD, TRANSMITTER 93 94 BATTERY, COIN 95 CASE, BOTTOM, TRANSMITTER 96 SCREW, TRANSMITTER [4EA] 97 2371990 ROD MOUNT 2994089 RECEIVER ASSEMBLY V2, COPILOT 100 2372511 CASE, RECEIVER WHT 101 2373442 SCREW 1/4-20 X 1.75 SS [2EA] 102 2373450 SCREW #8 X 3/8 [2EA] 2371727 WASHER [2EA] 103 2373418 SCREW #8 X 5/8 SS 104 105 2374089 CIRCUIT BOARD V2, RECEIVER 2994864 BAG ASSEMBLY- (BOLT, NUT, WASHERS) 2263462 BOLT-MOUNTING-1/4X2 W/STG [6.EA] *114 *116 2261713 WASHER-1/4 [6.EA] 2263103 NUT NYLOK 1/4-20 MTG [6.EA] *117 2301720 WASHER-MOUNTING RUBBER [6.EA] *118

2888460 SEAL & ORING KIT

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

REV. P ECN 31442 4-09 P/N 2314955

RipTide 55 is 12-volt only!

