0 89-© 87 — 🖗 65A * 88 — 8 85 5580 90 60-**Q** 41 6 42 6 66 — 60A 40-0 000-78 0 — 47 39 37 40 41 46A-44 75 52 δÒ 72 俞 114 71-33 69 Q ₀ 🗊 -49 61a-09 1 53 -55 68 O and the 67-105 91-96 L 62 118 73and an arms 116 102 - CO 103 117-- 100 Thu - 101 25 30-28 0 0 - 27 6 28-32 97 26 18 -17 21 16 Δ

2-100-119 ARMATURE ASSEMBLY 24V VARS TXT 1 *41 2 *42 140-010 BALL BEARING 3 788-015 RETAINING RING 43 4 2-200-304 HOUSING ASSEMBLY CENTER 3.62 TXT 44 5 421-336 HOUSING -BRUSH END 3.62 TXT 45 2-400-337 PLAIN END HOUSING ASSEMBLY 3.625 46 6 7 144-049 BEARING - FLANGE (SERVICE ONLY) 46A 8 880-003 SEAL 47 9 880-006 SEAL WITH SHIELD 48 BRUSH ASSEMBLY [2.EA] 10 188-037 49 50 11 725-050 **BRUSH RETENTION- PAPER TUBE** 12 738-036 **BRUSH PLATE W/HOLDER** 51 13 975-040 SPRING - TORSION [2.EA] 52 14 337-036 GASKET 53 701-008 O-RING, THRU-BOLT [2.EA] 15 54 701-081 O-RING 55 16 830-007 SCREW-8-32 [2.EA] 17 56 18 830-042 THRU-BOLT 10-32X8.83 [2.EA] 57 990-067 WASHER- STEEL THRUST 19 58 990-070 WASHER - NYLATRON [2.EA] 59 20 21 2096036 MOTOR ASSEMBLY 24V 3.62 60 2032021 TUBE- COMPOSITE WHT 48" 25 60A 2032022 TUBE- COMPOSITE WHT 54" 61 2032025 TUBE- COMPOSITE WHT 60" 61a 1378131 PROPELLER KIT 62 26 2091160 PROPELLER W/WEDGE 2 64 27 2151726 WASHER-5/16 SS 65 28 2198400 ANODE- ZINC 3.25/3.625 LWR U 65A 29 2092600 PIN-DRIVE 66 67 30 2301545 COLLAR- LATCH PD/AP 31 2303434 SCREW- 8-32X5/8 MACH PHCR 68 32 2303112 NUT 8-32 NYLOC SS 69 2301937 EXTRUSION- BASE MACHINED 33 70 34 2303932 MOTOR REST- RIGHT 3-5/8 71 35 2303937 MOTOR REST- LEFT 3-5/8 72 2332104 SCREW 1/4-20X5/8 SELF TAP [4.EA] 36 73 37 2771827 DRIVE HOUSING / LATCH HANDLE WHITE 74 2882011 BUSHING/ OUTSHAFT KIT 75 (INCLUDES 39-42) 76 2302010 DRIVE HOUSING OUTPUT SHAFT *39 77 *40 2307304 BUSHING- INNER [2.EA] 78 79 2256300 TIE WRAP-5" BLACK

2307305 BUSHING-OUTER [2.EA] 2304603 O-RING 2307050 MOTOR- DRIVE HOUSING HIGH SPD 2307201 LATCH HANDLE PD/AP 2302750 SPRING- LATCH TORSION PD/AP 2302628 PIN- ROLL 3/16X2 SS 2303405 SCREW - DRIVE HOUSING [6 EA] 2305564 DECAL-STOW/DEPLOY 2305110 PAD-PIVOT SUPT [4.EA] 2305103 PIVOT PAD- NEW MTR'L [2.EA] 2330510 PIN-LATCH PD BASE SS 2330520 PIN-PIVOT PD BASE SS 2013100 NUT-SPEED [4.EA] 2303612 ROD-RELEASE RT/AP S 2322700 SPRING-RELEASE LEVER 2333705 LEVER-RELEASE SS 2300101 RELEASE-KNOB 2301700 SPACER-RELEASE LEVER 2332104 SCREW-1/4-20 X 5/8 SS 2031522 COLLAR- DRIVE (W/INSERT) 2011366 SCREW-COLLAR/NEW KNOB SS 2323104 NUT 2304058 CONTROL BOARD ASSEMBLY- 24V PD 2320208 DUST PLUG 2355403 SHRINK TUBE-3/8 ODX2 2303434 SCREW-8-32 X 5/8 [3.EA] 2090651 LEADWIRE IOGA 44" 2307310 BEAD - FERRITE (CE MODELS ONLY) 2020700 TERMINAL RING [2.EA] 2321310 STRAIN RELIEF- BRACKET PD/AP 2323405 SCREW-1/4-20 X 5/8 SS 2306556 HOUSING- CENTER PD/AP WHIT 2074081 BATTERY GAUGE - 24 VOLT 2316606 DECAL- BATT GAUGE H RT AP 2302935 STRAIN RELIEF-DR. HOUSING 2303944 SIDEPLATE (RIGHT) WHITE 2303949 SIDEPLATE(LEFT) WHITE 2332104 SCREW-1/4-20 X 5/8 SS 2302516 CONTROL BOX WHT 2991285 COIL CORD WSTRAIN RELIEF 48, 54" 2065400 WIRE INSULATOR-LGE 1-3/4 [3.EA]

2224703 INSERT- PLUG WHITE 80 2332102 SCREW-10-24 X 1-3/4 82 83 2333101 NUT-HEX 10-24 NYLOC 2994014 CNTRL BOARD/AP COMPASS ASSEMBLY 84 2994015 COMPASS BOARD, SOUT HEMISPHERE 2302960 GROMMET-COMPASS [3.EA] 85 86 2300243 CONTROL BOX COVER- RIPTIDE WHITE 87 2304082 ACTUATOR- SWITCH ON/OFF A/P 88 2303752 SPRING- ACTUATOR PD/AP SS 2305656 DECAL- COVER 70 pd/ap 89 90 2372100 SCREW-8-18 X 5/8 THD CUT [4.EA] 2994020 COPILOT TRANSMITTER 91 CASE, COVER, TRANSMITTER 92 **KEYPAD** 93 CIRCUIT BOARD, TRANSMITTER 94 BATTERY, COIN 95 CASE, BOTTOM, TRANSMITTER 96 SCREW, TRANSMITTER [4EA] 97 2371990 ROD MOUNT 2994089 RECEIVER ASSEMBLY V2, COPILOT 100 2372511 CASE, RECEIVER WHT 101 2373442 SCREW 1/4-20 X 1.75 SS [2EA] 102 2373450 SCREW #8 X 3/8 [2EA] 103 2371727 WASHER [2EA] 2373418 SCREW #8 X 5/8 SS 104 105 2374089 CIRCUIT BOARD V2, RECEIVER 2994864 BAG ASSEMBLY- (BOLT, NUT, WASHERS) *114 2263462 BOLT-MOUNTING-1/4X2 W/STG [6.EA] *116 2261713 WASHER-1/4 [6.EA] 2263103 NUT NYLOK 1/4-20 MTG [6.EA] *117 *118 2301720 WASHER-MOUNTING RUBBER [6.EA]

2888460 SEAL & ORING KIT

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

P/N 2314956 REV. P ECN 31442 4-09

RipTide 70 is 24-volt only!

