

Item	n P/N	Description	Qty	Item	P/N	Description	Qty	Item P/N	Description
1	2097096	12V Motor 42" SW	1		2991797	Bracket assy, Composite [270-356]	1	1378170	Propeller kit
5	2-100-121	Armature assembly	1	270	2060100	Knob, steering tension, soft	1	1000 2091170	Propeller
10	140-010	Bearing	1	275	2068400	Collet	1	1010 2092600	Drive pin, small
15	788-015	Retaining ring	1	280	2064200	Lock arm	1	1015 2151726	Washer, prop, small
20	2-200-301	Center housing assemby	1	285	2062701	Spring, lock arm	1	1020 2198400	Nut, nylock, prop, Anode
25	421-336	Brush end housing assembly	1	290	2061821	Hinge	1		
30	2-400-337	Plain end housing assembly	1	295	2062603	Pin, lock, ss	1		
35	144-049	Flange bearing	1	300	2062603	Pin, lock, ss	1		
40	880-003	Seal	1	305	2037301	Bushing, hinge	1		
45	880-006	Seal with shield	1	310	2002011	Tube 36"	1		
50	188-036	Brush	2		2002012	Tube 42"	1		
55	725-050	Paper tube	1	315	2063501	Bolt 1/4-20 x 2 3/8", ss	3		
60	738-036	Brush plate assembly	1	320	2771950	Bracket, right, FW	1		
65	975-040	Brush spring	2	325	2067905	Cam deactivator	1		
70	337-036	Gasket	1	330	2067306	Bushing, dowel 1/4 x 1/2	3		
75	701-081	O-ring, motor	1	335	2062702	Spring, cam deactivator	1		
80	701-008	O-ring, thru-bolt	2		2881380	Clamp screw kit 2	per kit		
85	830-007	Screw, 8-32	2	350	2771955	Bracket, left, FW	1		
90	830-042	Thru-bolt	2	355	2263103	Nut, 1/4-20, nylock, ss	3		
95	990-067	Washer, steel	2	356	2062604	Pin, stop	1		
100	990-070	Washer, nylatron	2						
135	640-002	Leadwire, black	1		2990956	Handle assy, 5SPD [360-410]	1		
136	640-113	Leadwire, red	1	360	2990456	Grip/handle assy, 5SPD [360-375]	1		
	2888460	Seal and O-ring Kit		365	2060015	Bearing, handle	2		
				370	2063405	Screw, #6 PFH SS	1		
200	2195654	Decal, c-box cover	1	375	2884092	Yoke / spider assy	1		
205	2060296	C-box cover	1	380	2302742	Spring, detent, off	1		
208	2325666	Decal - MinnKota	2	385	2060005	Bearing, handle pivot	2		
210	2074080	Battery meter, 12v SW	1	390	2060900	Handle pivot, top	1		
215	2043427	Screw, #8 x 7/8 SS	2	395	2302745	Spring, release button	1		
220	2184016	Control board, 12v	1	400	2063700	Button, release	1		
225	2303434	Screw, #8-30 x 5/8 SS	2	405	2060905	Handle pivot, bottom	1		
230	2062503	Control box, VARS, SW	1	410	2303412	Screw, #6 x 5/8 SS	6		
235	2062905	Strain relief	1	420	2061700	Washer, pot holder	1		
240	2303412	Screw, #6 x 5/8 SS	6	415	2062715	Spring, handle pivot	1		
245	2263434	Screw, #8 x 1 SS	2	425	2992524	Leadwire assy, includes [235]	1		
250	2383407	Screw, #10-24 x 2 SS	1						
255	2061517	Collar, c-box	1						
260	2383124	Nut, 10-24, nylock, SS	1						
265	2991521	Cam lock/depth collar assy	1						

Qty

THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS

Riptide 55 is 12-volt only!

