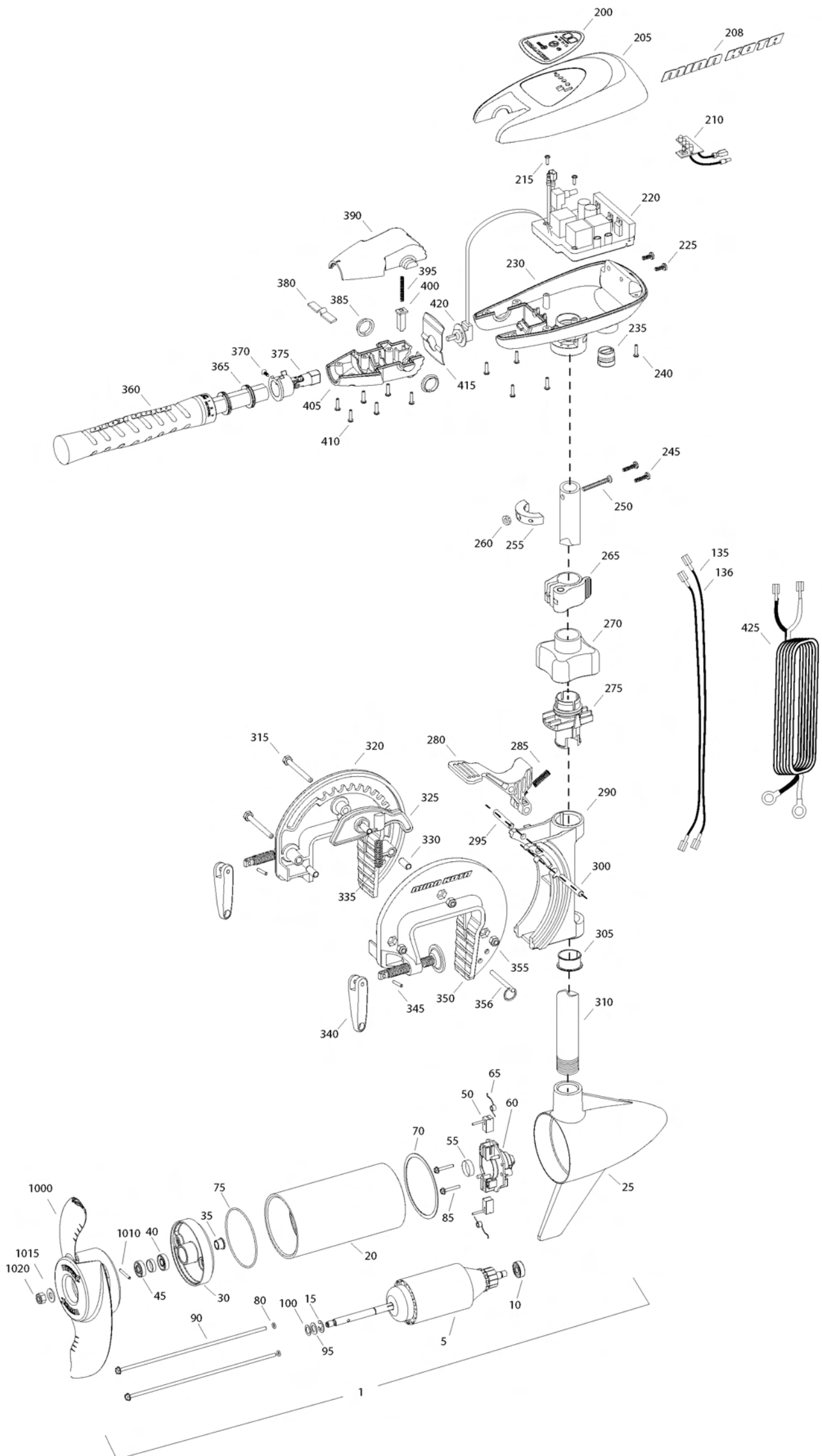


**TRAXXIS 70**  
**70 LBS THRUST**  
**24 VOLT 42 AMPS**  
**42" SHAFT**

for use with "M" serial numbers  
2-year warranty



Item	P/N	Description	Qty	Item	P/N	Description	Qty
1	2096030	24V Motor 42" FW	1	330	2067306	Bushing, dowel 1/4 x 1/2	3
5	2-100-119	Armature assembly	1	335	2062702	Spring, cam deactivator	1
10	140-010	Bearing	1	■	2771303	Clamp screw kit	2 per kit
15	788-015	Retaining ring	1	340	2050925	Handle, clamp	2
20	2-200-005	Center housing assembly	1	345	2052625	Roll pin	2
25	421-065	Brush end housing assembly	1	350	2771947	Bracket, left, FW	1
30	2-400-101	Plain end housing assembly	1	355	2263104	Nut, 1/4-20, nylock, Zinc	3
35	144-049	Flange bearing	1	356	2062604	Pin, stop	1
40	880-003	Seal	1				
45	880-006	Seal with shield	1	■	2990957	Handle assy, VARS [360-410]	1
50	188-037	Brush	2	360	2990456	Grip/handle assy, VARS [360-375]	1
55	725-050	Paper tube	1	365	2060015	Bearing, handle	2
60	738-036	Brush plate assembly	1	370	2063405	Screw, #6 PFH SS	1
65	975-040	Brush spring	2	375	2884092	Yoke / spider assy, VARS	1
70	337-036	Gasket	1	380	2302742	Spring, detent, off	1
75	701-081	O-ring, motor	1	385	2060005	Bearing, handle pivot	2
80	701-008	O-ring, thru-bolt	2	390	2060900	Handle pivot, top	1
85	830-007	Screw, 8-32	2	395	2302745	Spring, release button	1
90	830-008	Thru-bolt	2	400	2063700	Button, release	1
95	990-067	Washer, steel	2	405	2060905	Handle pivot, bottom	1
100	990-070	Washer, nylatron	2	410	2303412	Screw, #6 x 5/8 SS	6
135	640-004	Leadwire, black	1				
136	640-105	Leadwire, red	1	415	2062715	Spring, handle pivot	1
■	2888460	Seal and O-ring Kit		420	2061700	Washer, pot holder	1
				425	2992523	Leadwire assy, includes [235]	1
200	2065698	Decal, c-box cover	1				
205	2060295	C-box cover	1	■	1378170	Propeller kit	
208	2325665	Decal - MinnKota	2	■	2994875	Propeller bag assy	
210	2074071	Battery meter, 24v FW	1	1000	2091170	Propeller	1
215	3043427	Screw, #8 x 7/8 SS	2	1010	2092600	Drive pin, small	1
220	2184017	Control board, 24/36v	1	1015	2151726	Washer, prop, small	1
225	2303434	Screw, #8-30 x 5/8 SS	2	1020	2053101	Nut, nylock, prop, small	1
230	2062501	Control box, VARS, FW	1				
235	2062905	Strain relief	1				
240	2303412	Screw, #6 x 5/8 SS	6				
245	2263434	Screw, #8 x 1 SS	2				
250	2383407	Screw, #10-24 x 2 SS	1				
255	2061515	Collar, c-box	1				
260	2383124	Nut, 10-24, nylock, SS	1				
265	2991521	Cam lock/depth collar assy	1				
■	2991796	Bracket assy, aluminum [270-356]	1				
270	2060100	Knob, steering tension, soft	1				
275	2068400	Collet	1				
280	2064200	Lock arm	1				
285	2062701	Spring, lock arm	1				
290	2061821	Hinge	1				
295	2062602	Pin, lock, Zinc	1				
300	2062602	Pin, lock, Zinc	1				
305	2037301	Bushing, hinge	1				
310	2032053	Tube 42"	1				
315	2063500	Bolt 1/4-20 x 2 3/8", Zinc	3				
320	2771941	Bracket, right, FW	1				
325	2067905	Cam deactivator	1				

\* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

# 12-24-36 VOLT VARIABLE SPEED MODELS MODÈLES 12-24-36 V VITESSE VARIABLE

THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS  
CECI EST UN SCHÉMA À TENSION MULTIPLE UNIVERSEL. REVÉRIFIEZ LA TENSION DE VOTRE MOTEUR POUR BIEN LE BRANCHER.

Traxxis 70 is 24-volt only!

